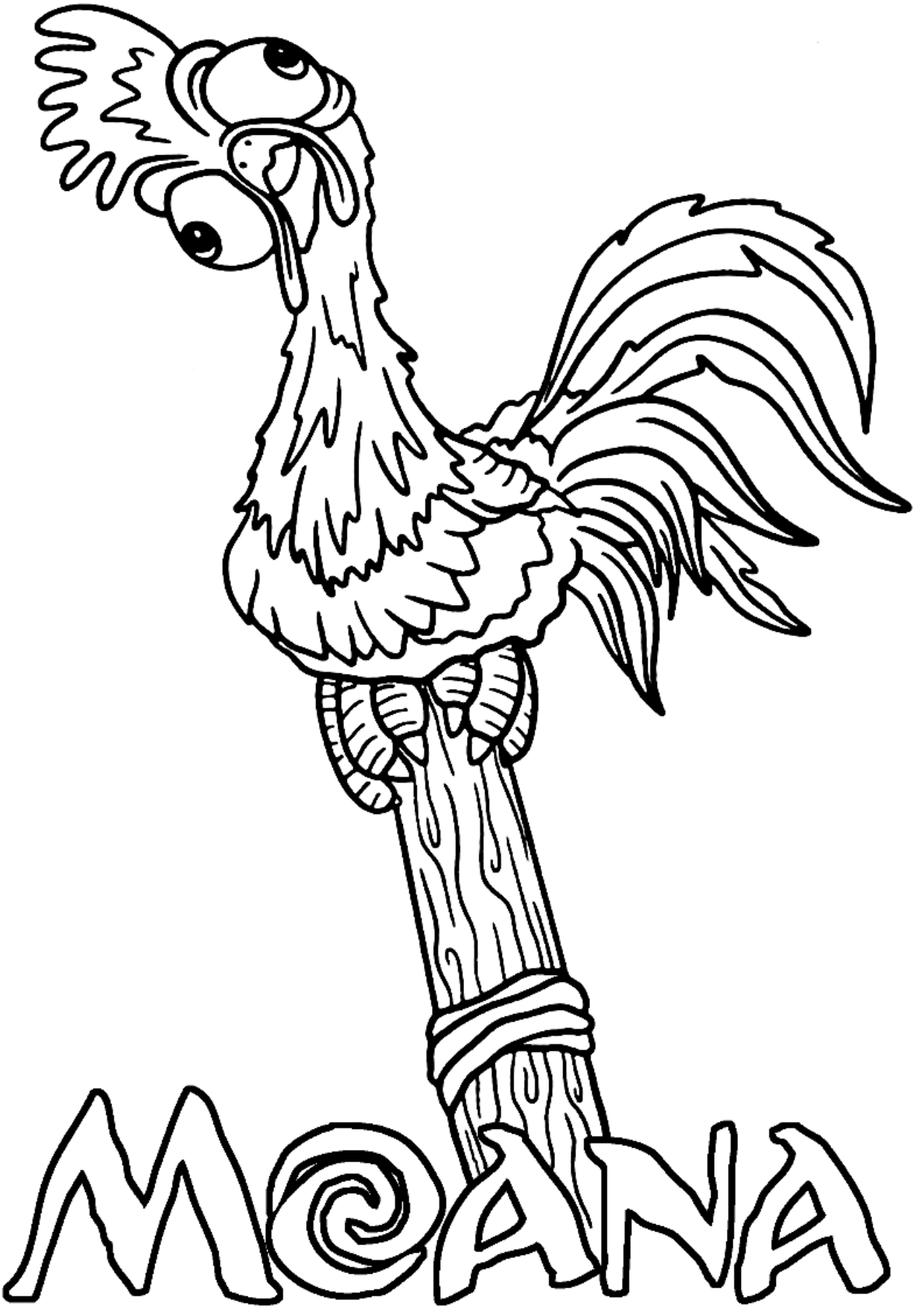
MOANA